



NASHUA ENGINE REBUILDERS

General Repairs/Maintenance and Machine Work

Brake Part Refurbishing

- 101 - Turn drums
- 102 - Turn rotors
- 103 - Turn drum 12-15"
- 104 - Turn drum 15 & up
- 105 - Turn rotor 12-15"
- 106 - Turn rotor 15 & up
- 712 - Re-line brake shoes /per pair
- 712A - Arc shoes /per pair

Flywheel Grinding

- 108 - Grind small flywheel
- 109 - Grind flywheel 12-15"
- 110 - Grind flywheel 15 & up

Misc Machine Work

- 120 - R&R Ring gear
- 408 - Recondition rod /each
- 409 - Recondition rod /set
- 700 - Install heli-coil
- 701 - R&R Broken bolt
- 800 - Crimping labor
- 805 - Turn commutator
- 900 - Misc. Labor

Cylinder Head Work

Misc Head Work

- 214 - Pressure test cylinder head
- 215 - Disassemble/Clean Inline Head
- 215A - Disassemble/Clean "V" Heads
- 212 - Re-face valve
- 213 - Re-face seat
- 231 - Install valve guide /set
- 232 - Install valve guide /each
- 233 - Install valve seat /set
- 234 - Install valve seat /each
- O Ring Diesel head /per cylinder

- Install Injector Cups /per cylinder
(call w/ info -tooling is vehicle specific)
- Port and polish /per hr

Valve Jobs “If you have a VJ done, #215/A and #214 is included FREE”

- 190 - 4V single cylinder
- 195 - 2V twin cylinder
- 200 - 3 cylinder
- 201 - OHV 4 cylinder
- 202 - SOHC 4 cylinder
- 202A - SOHC 12V 4 cylinder
- 202B - SOHC 16V 4 cylinder
- 203A - DOHC 16V 4 cylinder “our most popular item!”
- 205 - OHV 6 cylinder
- 206 - SOHC 6 cylinder
- 207 - DOHC 6 cylinder
- 209 - SM BLK V8
- 210 - BIG BLK V8

Diesel Valve Jobs

- 226 - 2VPC 6 cylinder
- 227 - 4VPC 6 cylinder
- 228 - 2VPC 8 cylinder
- 229 - 4VPC 8 cylinder

Industrial/Specialty engines

- Quoted PER JOB “Call us with your info!”

Re-Surfacing “Decking”

Cylinder Head Decking

- 216 - 4 cylinder
- 216A - Power sport cylinder/head
- 217 - Inline 6/5 cylinder
- 217A - Inline 6 Diesel
- 218 - “V” 6 cylinder
- 220 - “V” 8 small block
- 220A - “V” 8 Diesel
- 221 - “V” 8 big block

Block Decking

- 908 - Deck Inline block
- 909 - Deck "V" block

Miscellaneous Re-Surfacing

- 211 - Deck manifold

Hot Tanking/Cleaning

- 501 - Tank gasoline block
- 502 - Tank diesel block
- 503 - Tank gasoline cylinder head
- 503A - Glass bead cylinder head
- 504 - Tank diesel cylinder head
- 505 - Tank misc. parts /per hr
- 505A - Glass bead misc. parts /per hr

Press Work

- 301 - R&R Wheel bearing
- 302 - R&R Axle bearing
- 303 - R&R U-Joint
- 305 - R&R A-Arm bushing
- 310 - R&R Ball joint
- 311 - R&R Strut
- 400 - R&R Piston
- 601 - Install king pin 0-1.25
- 602 - Install king pin 1.25-1.5
- 603 - Install king pin 1.5-1.75
- 604 - Install king pin 1.75 & up
- 401 - Misc. press work

Block Work

Boring/Honing

- 901 - Bore single cylinder
- 902 - Bore twin cylinder
- 903 - Bore 3 cylinder
- 904 - Bore 4 cylinder
- 905 - Bore V8 Diesel
- 906 - Bore 6 cylinder
- 906A - Bore 6 cylinder diesel

- 907 - Bore 8 cylinder
- 910 - "Big Bore" (over .060)
- 911 - Install sleeve /per cylinder

Miscellaneous Block Work

- 403 - Deglaze/cut ridge
- 406 - R&R cam bearings /per bearing
- 407 - R&R Core plugs
- 415 - Fit piston pin
- Relieve block for stroker kit - /per hour

Assembly Labor

- 912 - Assembly of short block
- 913 - Assembly of long block
- 914 - Complete engine assembly

Have something in mind but don't see it on the list?
Give us a call! +1(603) 883-1200